



FAP Srl

Via G.Verga, 5 | 20842 Besana Brianza (MB) | Italy
tel. +39 0362 994943 | fax +39 0362 942256 | www.fapitaly.com | info@fapitaly.com



TECHNICAL DATA – EXTRUSION LINE EXT 753

01 GENERAL INFORMATION

FAP's extrusion line EXT 753 produces **polyethylene (PE)** and **polypropylene (PP)** expanded film using "Direct Gasing" extrusion technology that can be used in all production fields where it is necessary to insulate, package, protect (for example in building, electric and electronic, mechanical, automotive, food industries, packaging).

Raw materials	PE/PP granule
Expansion agent	isobutane /normal butane gas
Foam's characteristic:	non cross-linked, 100% recyclable, flexible, innovative, technical, resistant, high-performance, does not emit toxins, does not cause allergic reactions, practical, universal.
Foam's density:	PE 16 : 150 kg/m ³ PP 35 : 150 kg/m ³
Foam's widths:	PE 600 : 2500 mm PP 1000 : 1600 mm
1 Kg of PE/PP composition:	70 ÷ 95 % raw material of PE / PP, 5 ÷ 30% additives (stabilizers, nucleating, talc, colorants, gas, etc.)
Gas consumption:	20 : 60 Kg/h
Power consumption:	200 Kw/h
Water consumption:	170 liters/month
Max. production capacity	PE 160 : 400 kg/h PP 200 : 400 kg/h
Approximate production capacity	PE 60.000 m ³ /year PP 42.000 m ³ /year

02 GOODS & SERVICES

- FAP offers full extrusion lines, machines for the treatment of granulated blends, extrusion gas controlling unit, gravimetric dosers units, equipment for the treatment of the film and winding units, additional equipment for foam conversion.
- Know-how: FAP provides the specific advanced knowledge of all production processes.
- FAP guarantees post-sale technical support for the successful management and maintenance, rapid supply of spare parts, immediate assistance for any kind of support, concerning production, development of the product scale, etc.
- Warranty for FAP machinery excluding wearing parts is 12 month from the delivery date (to be determined in contract).

MACHINERY STRUCTURE

01	DOSERS Automatic feeder; High precision gravimetric doser unit with 5 stations; Dosers' support structure.								
02	EXTRUDER's BODY Complete extruder EXT 753 with control tools for temperature and pressure. <table style="width: 100%; border: none;"> <tr> <td style="padding: 2px;">Extruder</td> <td style="padding: 2px;">Twin Screw Extruder 753</td> </tr> <tr> <td style="padding: 2px;">Motor Power</td> <td style="padding: 2px;">Kw 104</td> </tr> <tr> <td style="padding: 2px;">Heating Power</td> <td style="padding: 2px;">Kw 150</td> </tr> <tr> <td style="padding: 2px;">Tot. Installed Power</td> <td style="padding: 2px;">Kw 280 (only Extruder)</td> </tr> </table>	Extruder	Twin Screw Extruder 753	Motor Power	Kw 104	Heating Power	Kw 150	Tot. Installed Power	Kw 280 (only Extruder)
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03	EXTRUSION HEAD Extrusion Head for production of normal thickness foam (0,8:5 mm) Optional: - Extrusion Head for production of Big Thickness foam (5:20 mm) - Pipe Extrusion Head with associated and additional equipment* ; (* Water cooling units, Extraction and cutting of tubes; Manual winder for pipes; Extruder with the head for the lamination of the film to the outside of the tubes coverage.)								
04	CALIBRATING UNITS FOR WIDTHS								
05	GROUP FOR SUPPORT, DISTENSION AND COOLING OF FOAM								
05	AUTOMATIC WINDER Two axis winder with automatic cutting and core glue system. Type AVV 22.2 LW <table style="width: 100%; border: none;"> <tr> <td style="padding: 2px;">Width film</td> <td style="padding: 2px;">2100 mm</td> </tr> <tr> <td style="padding: 2px;">Max. Weight</td> <td style="padding: 2px;">50 Kg</td> </tr> <tr> <td style="padding: 2px;">Speed</td> <td style="padding: 2px;">160 mt./minute'</td> </tr> </table>	Width film	2100 mm	Max. Weight	50 Kg	Speed	160 mt./minute'		
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06	HIGH PRESSURE GAS								
07	WATER CHILLER (can be purchased by client)								
08	MACHINERY TO COMPLETE PRODUCTION Cutting On-Line group with blades and aspirators; Laminator ON-LINE; Laminator OFF-LINE; Unwinder for laminator; Laminator for multilayer foam production; Cutting and welding machines for sheets and bags; Cutting machines for plates and angular protection formats; Punch machines and tubular welding.								

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